

009967



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3782-041

Job Sheet 194120



Part No: D3782-041

Job Qty: 2 pcs

Part Name: Front, Outboard Leg Assembly



order 14476

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/28/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-05-19 new issue DD verified by:ec IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C 10.02.22 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs			0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	Small Fab - 2 - B4B	2 pcs			0.00	0.51	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		

MAY 24 2019

MAY 24 2019

Plex 4/25/19 1:14 PM Dart.Renwick.Jennife

Part Op **100** - (Pick Kit)
 Descriptions: **110** - 1-assemble as per dwg D3782 ****install AN45-13A eye bolt as shown for D412-769-041**** ****install AN45-13A eye bolt in reverse for D412-769-042****
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
AN45-13A	Eye Bolt	ST339 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5180184
AN5-13A	Bolt	ST338 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5179631
D3762-041	Front Leg Fitting Assembly	ST251 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5120599
D3768-1	Front Inboard Leg	ST252 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5168911
D3787-1	Foot	ST253 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5160837
MS21042L5	Nut	ST303 - GAO11 4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5167653
NAS1149D0563J	Washer	ST263 6 Ea (3 ea)	100-Packaging 1 - Pick Kit	5174288

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN45-13A	2	25	0
	AN5-13A	2	83	0
	D3762-041	2	7	0
	D3768-1	2	2	0
	D3787-1	2	24	0
	MS21042L5	4	675	0
	NAS1149D0563J	6	3,535	0
Part Specifications				
Specifications could not be found.				

Plex 4/25/19 1:14 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S183891



Part: D3782-041

Job No: 194120

Serial No/Batch: S183891

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/24/19